

3/07 W/O SPLIT

DART AEROSPACE LTD	Work Order:	22285A
Description: Pedal Lock Base	Part Number:	D3370-1
Dwg: D3370 Rev. A page 2	Qty:	50 17
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	05.01.25	50
2	MV	Cut blank: 1.500" x 2.500" x 4.120" long Material: 6061-T6 Bar (QQ-A-225/8 or QQ-A-200/8) M12267 (M6061T6B1.500x02.500) M10974 M116351 Identify for D3370-1 Batch: M10976	TKL	05/01/25	17
3	MV	Machine D3370-1 as per Folio FA483 and Dwg D3370 Identify as D3370-1	TKL	05/01/26	17
4	QC2	Inspect parts as they come off the CNC machine	TKL	05/01/26	17
5	QC8	Second check	ER	05/01/26	17
6	MV	Deburr	TKL	05/01/26	17
7	QC5	Inspect work to Step 6	ER	05/01/26	17
8	FP	Chemical Conversion Coat as per QSI 005 4.1	FF	05/04/20	17
9	QC3	Inspect Chemical Conversion Coat	MM	05/04/24	17
10	ST	Identify and Stock	CD	05/05/16	17
11	AC	Cost / part .30	AR	05/05/17	17
12	DC	Close W/O 8,096 Inspect Level 21	KJ	05.05.24	17

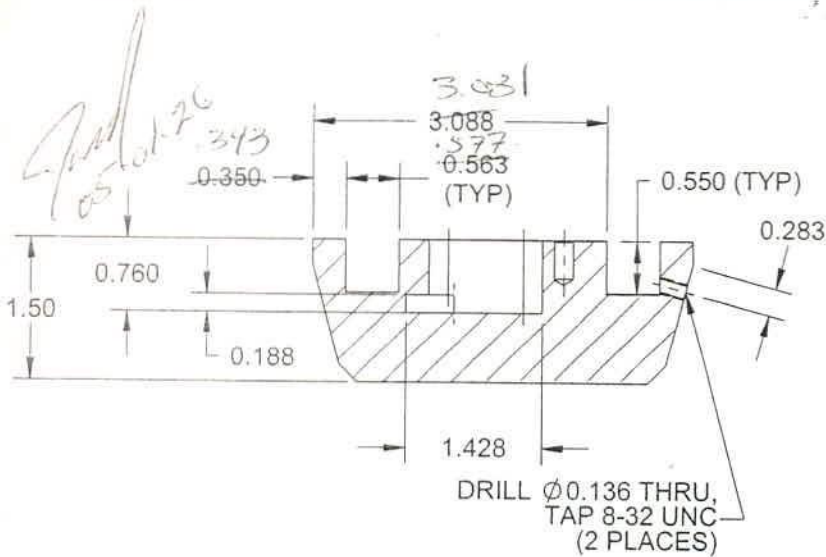
Rev	Date	Change	Revised By	Approved
A	05.01.05	New issue	KJ/JLM	

196 FP Powdercoat Fine Red 4.3.5.10
per QSI 005 4.3

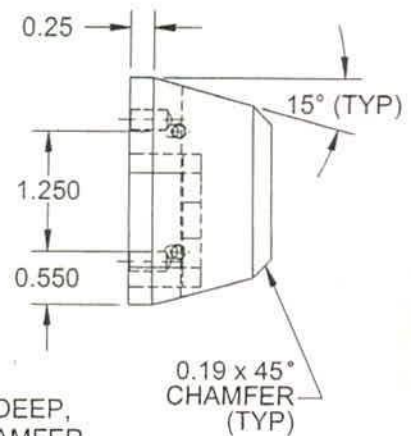
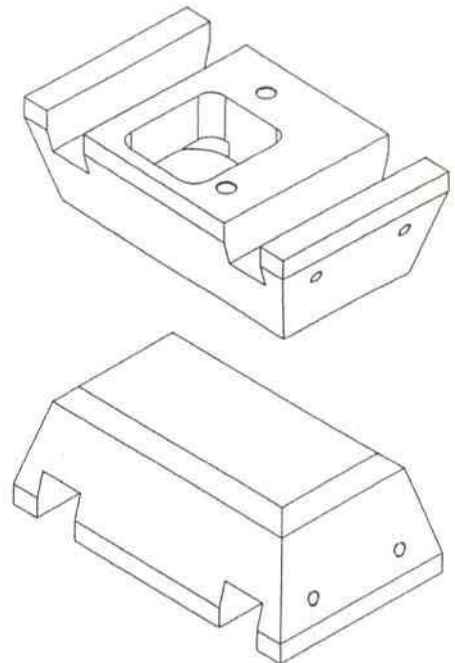
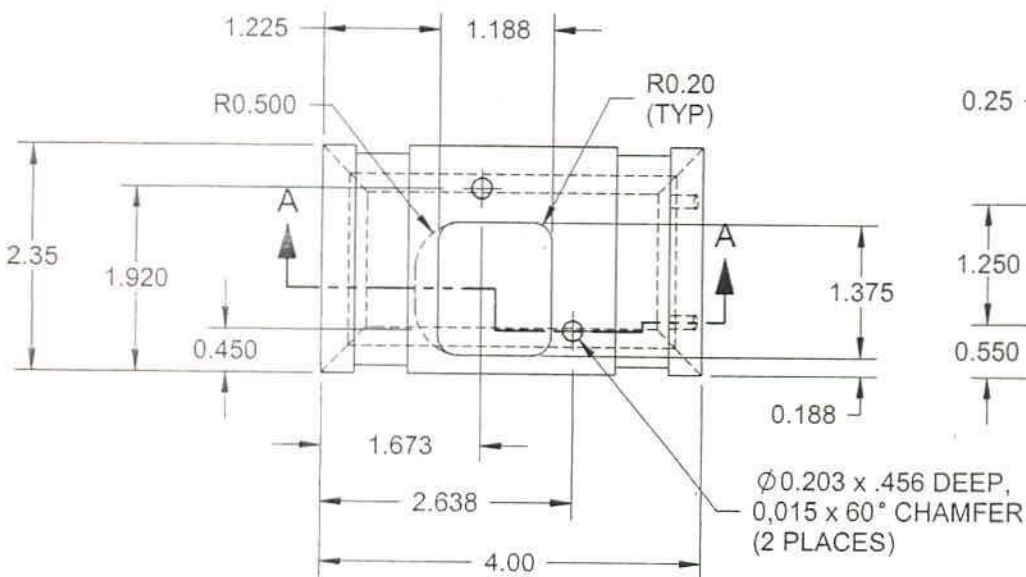
MM 05/04/29 17

ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3370	REV. A SHEET 2 OF 4
DATE 04.12.15	TITLE PEDAL LOCK		SCALE 1:2



SECTION A-A



D3370-1 BASE

NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8) (REF. DART SPEC. M6061T6B)
- 2) FINISH: POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 22285

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jan 25, 2005
03:20 pm

Work Order No : 0022285
Project Name : D3370-1
Project For : WK507
Work Order Type : Main
Main WO Number :
House Part Number : D3370-1
Description : Pedal Lock Base
Manufactured : Yes
Amount Req'd : 50
Amount Done : 0
Start Date : 01-25-05
Est Finish Date : 02-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

DART AEROSPACE LTD		Work Order: 22285
Description: Pedal Lock Base		Part Number: D3370-1
Inspection Dwg: D3370 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

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First Article

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Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.081	±0.010	3.077	✓		Vern	
0.343	±0.010	0.340	✓		Vern	
0.577	±0.010	0.579	✓		Vern	
0.550	±0.010	0.550	✓		Vern	
0.1875	±0.010	0.188	✓		Vern	
0.760	±0.010	0.759	✓		Vern	
1.500	±0.030	1.498	✓		Vern	
1.188	±0.010	1.191	✓		Vern	
1.225	±0.010	1.222	✓		Vern	
R0.500	±0.010	R0.500	✓		R-G	
2.35	±0.030	2.344	✓		Vern	
1.920	±0.020	1.919	✓		Vern	
0.450	±0.010	0.450	✓		Vern	
1.673	±0.010	1.671	✓		Vern	
2.638	±0.010	2.638	✓		Vern	
4.00	±0.010	3.999	✓		Vern	
Ø0.203	±0.005/0.000	Ø0.204	✓		Vern	
0.250	±0.030	0.250	✓		Vern	
1.250	±0.05	1.250	✓		Vern	
0.550	±0.010	0.550	✓		Vern	
15°	±0.1°	15°	✓		Protractor	

Measured by: <i>mf</i>	Audited by: <i>Ep</i>	Prototype Approval: <i>N/A</i>
Date: 05/01/25	Date: 05/01/26	Date:
Rev A	Date	Change
		New Issue
	Revised by	Approved
	KJ/JLM	

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 22, 2005
02:47 pm

Work Order No : 0022285
Project Name : D3370-1
Project For : WK507
Work Order Type : Main
Main WO Number :
House Part Number : D3370-1
Description : Pedal Lock Base
Manufactured : Yes
Amount Req'd : 50
Amount Done : 33
Start Date : 01-25-05
Est Finish Date : 02-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Mark Up : 0.000%
Actual Mark Up : 0.000%

Part/All Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	116.12	100.00	116.12	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	29.75	100.00		
Production Cost	0.00	491.72	100.00	324.72	167.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	24.25	100.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	607.84	100.00		
Mark up	0.000	0.000			
Selling Cost	0.00	607.84			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	1.64
Profits/(Loss) :	0.00	(-607.84)